

## EXCELCUT® 661

### **Product Description:**

ExcelCut® 661 is a premium quality industrial, yellow colored, light to medium viscosity industrial oil. The product features tool life enhancing additives, as well as anti-foam components. It is a clear product, which allows for good visibility while it is in operation.

### **Physical and Chemical Properties:**

Appearance	Yellow Colored Liquid
Viscosity, cSt 40°C	21
Weight per gallon, pounds	7.2
Flash Point, COC, °F	>400 °F
Chlorine	Not present
Sulfur	Active

### **Application:**

ExcelCut® 661 is used for machining operations on ferrous and non-ferrous metals, where a highly compounded light to medium viscosity oil is required. It contains extreme pressure, as well as lubricity additives, which provides increased tool life and improved surface finish.

The product also contains a yellow metal deactivator. It does not stain yellow metals when used for regular machining processes. It is designed for a wide variety of machining operations on ferrous and non-ferrous metals including yellow metals.

### **Health, Safety and Environmental:**

Used portions of ExcelCut® 661 must be disposed of in accordance with all local, state, and federal regulations regarding the disposal of petroleum waste. Good industrial hygiene practices should be followed when using this or any petroleum based product.

Typical properties are average values only and do not constitute a specification. Minor variations that do not affect product performance are to be expected during normal manufacture and at different blending locations. Product formulations are subject to change without notification.